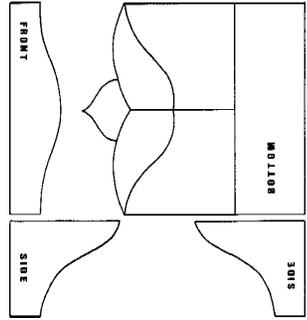




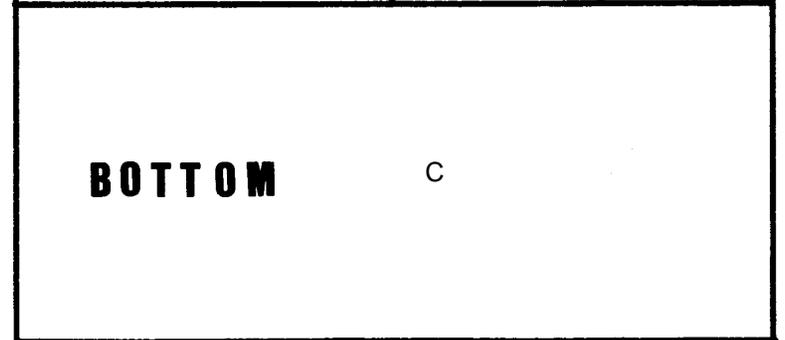
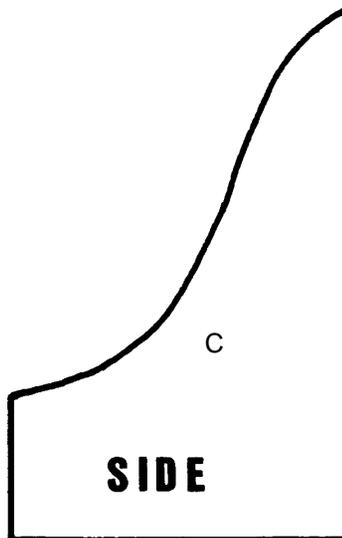
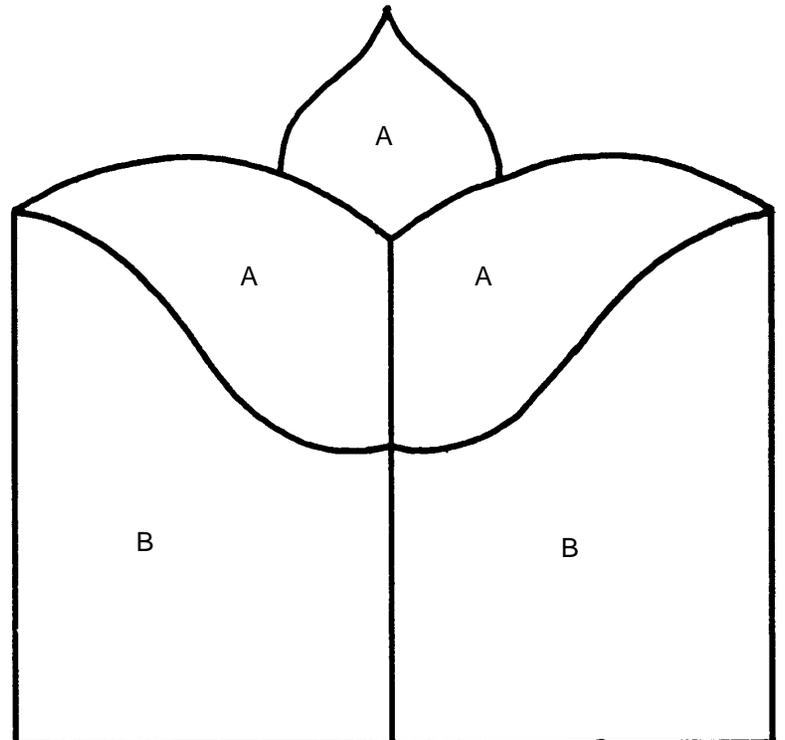
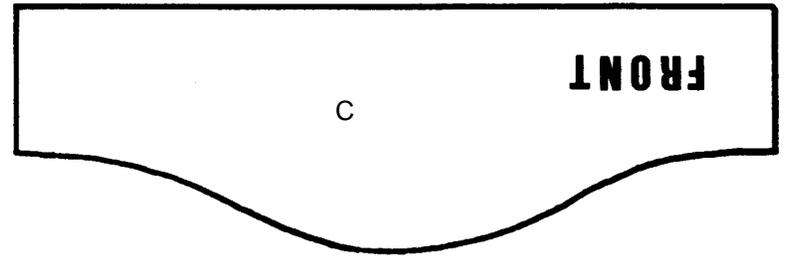
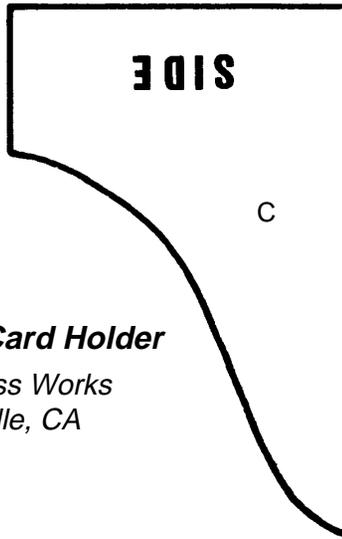
**Spectrum
Glass**

**Pattern of the
Month**



Buisness Card Holder

*Sierra Glass Works
Placerville, CA*



Instructions:

1. Foil with 7/32" copper foil.
2. Assemble pieces "A" and "B" over pattern. Tack solder together.
3. Hold left side in place over bottom. Tack solder in lower corners. Hold front in place and tack solder lower corners. Tack upper corner to left side. Tack right side in place. Tack flower panel in place.
4. Solder all seams. Use blocks of wood (etc.) to keep seams level while soldering.
5. Antique and clean.

Spectrum Glass Color Suggestions

- A. 365-1s Yellow/White Opal
- B. 307S White Opal
- C. 823-92s Teal/White wispy

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